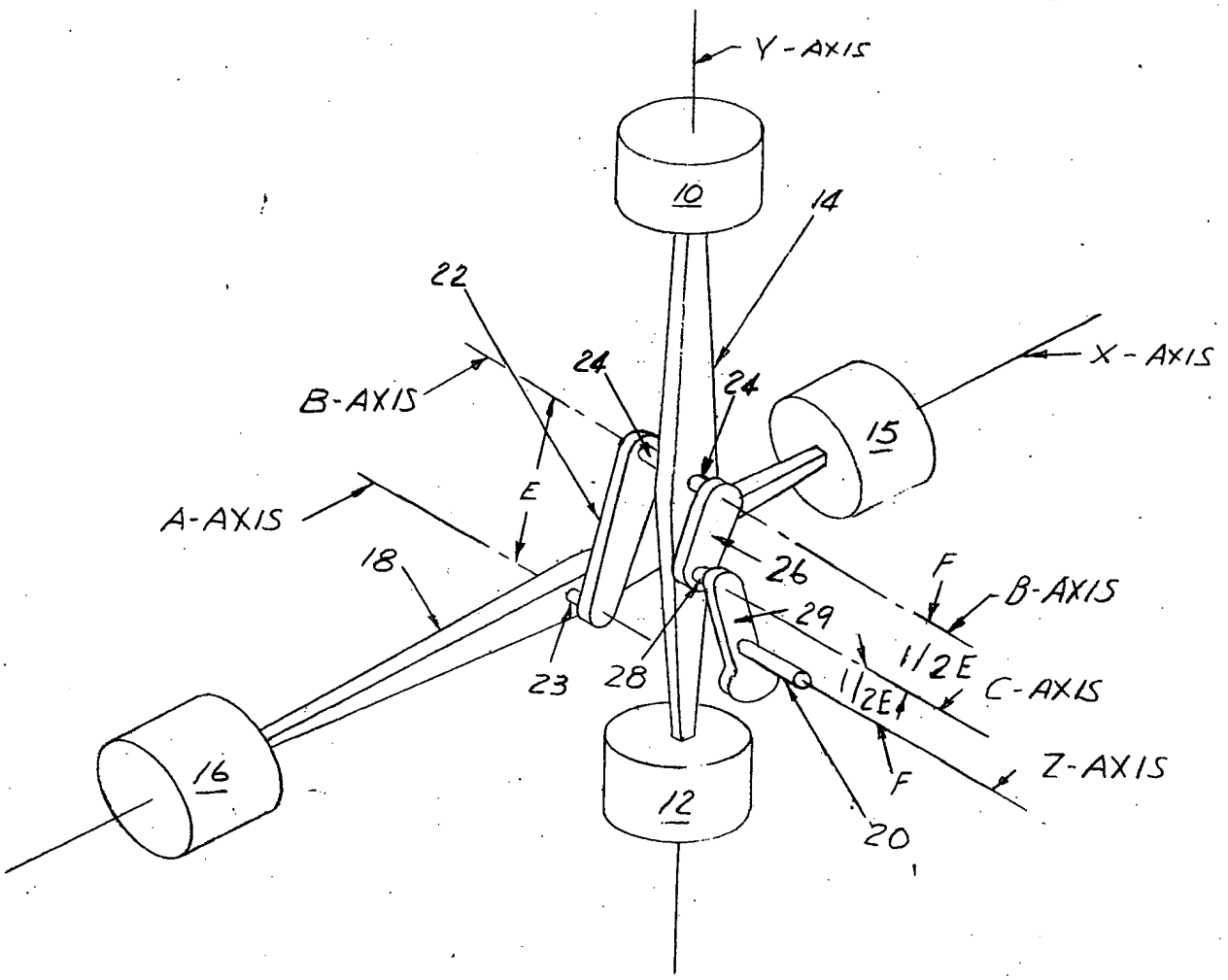

Y-AXIS
10
14
22
24
24
B-AXIS
X-AXIS
15
E
A-AXIS
18
26
F
B-AXIS
29
1/2E
C-AXIS
23
28
1/2E
Z-AXIS
16
12
F
20

FIG 1

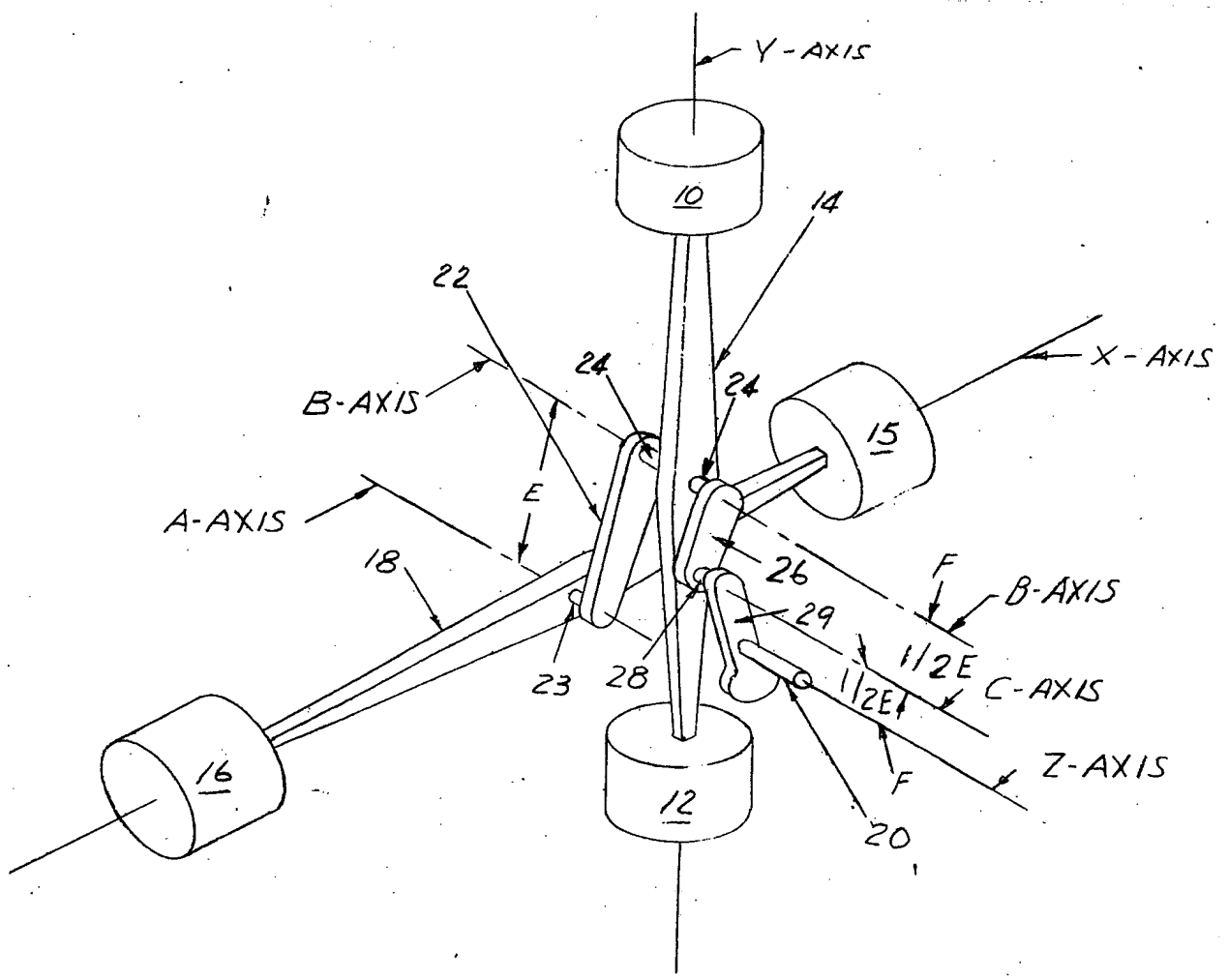

Y-AXIS
10
14
22
B-AXIS
24
24
X-AXIS
15
E
A-AXIS
18
26
F
B-AXIS
29
1/2E
C-AXIS
23
28
1/2E
Z-AXIS
16
12
F
20

FIG 1

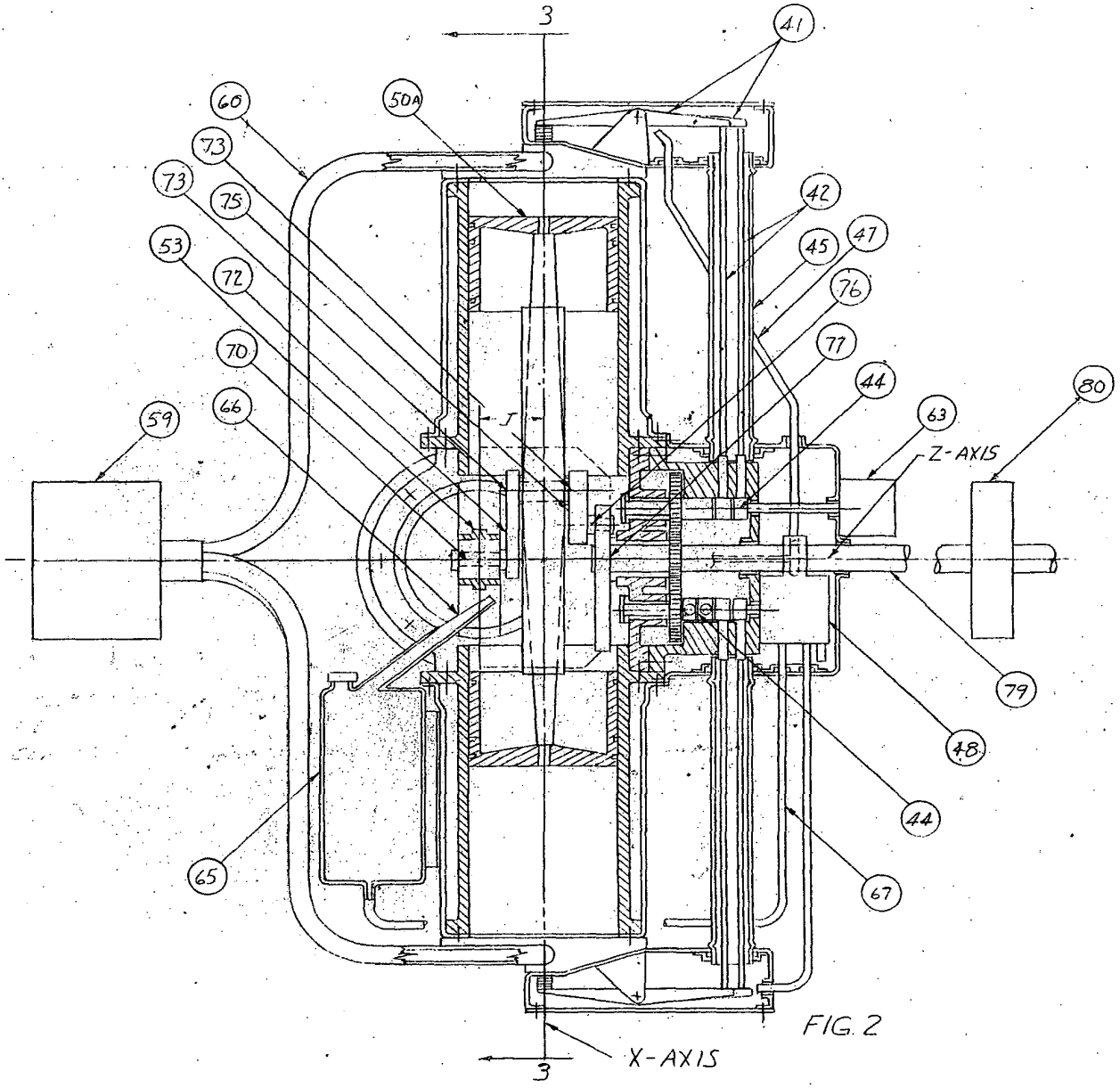
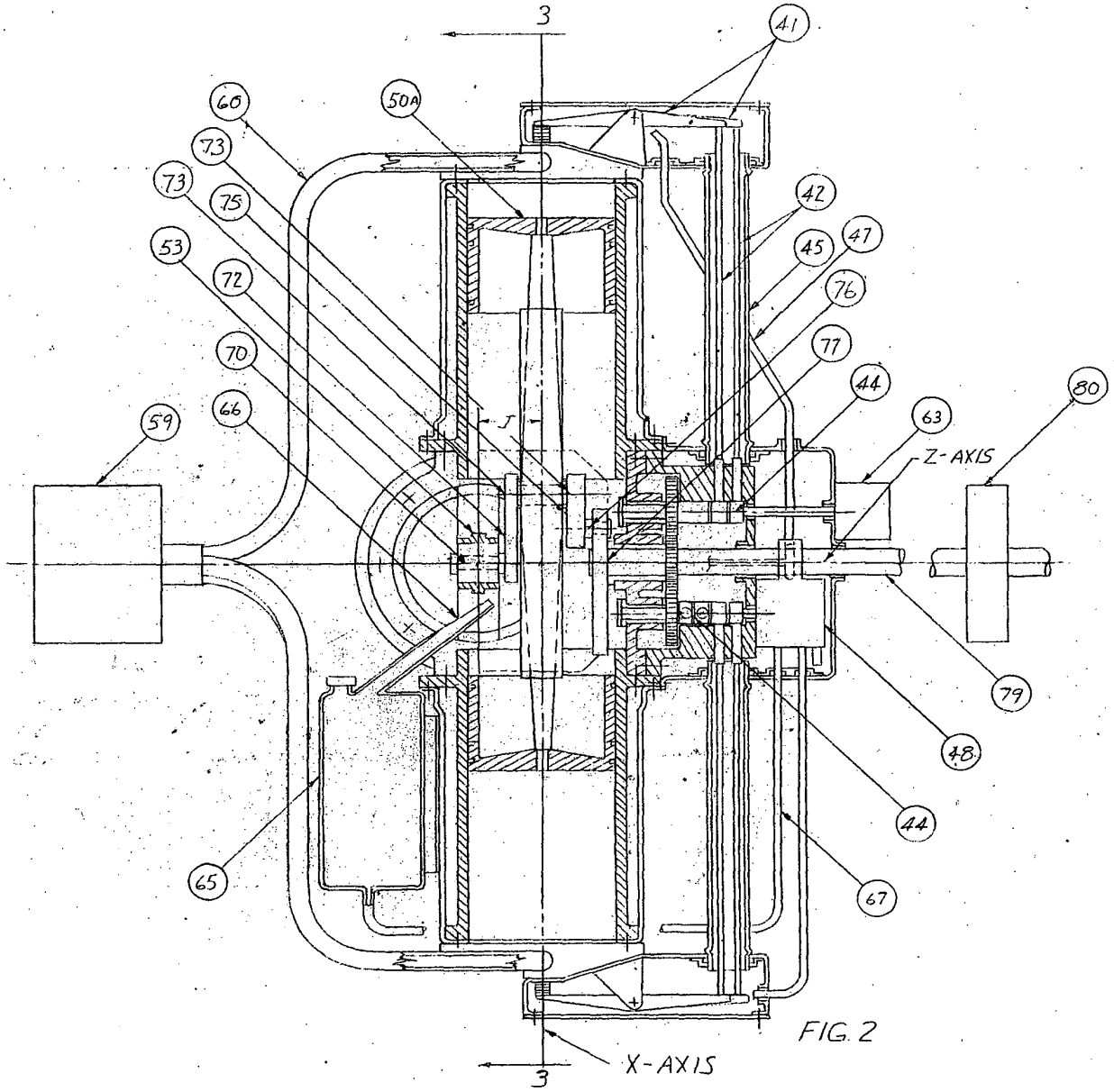

3
41
60
50A
73
73
75
42
53
45
47
72
76
70
77
44
80
66
63
59
Z-AXIS
79
48
44
65
67
3
X-AXIS

FIG. 2


3
41
60
50A
73
73
75
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72
70
66
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42
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63
80
Z-AXIS
79
48
44
67
65
X-AXIS
3

FIG. 2

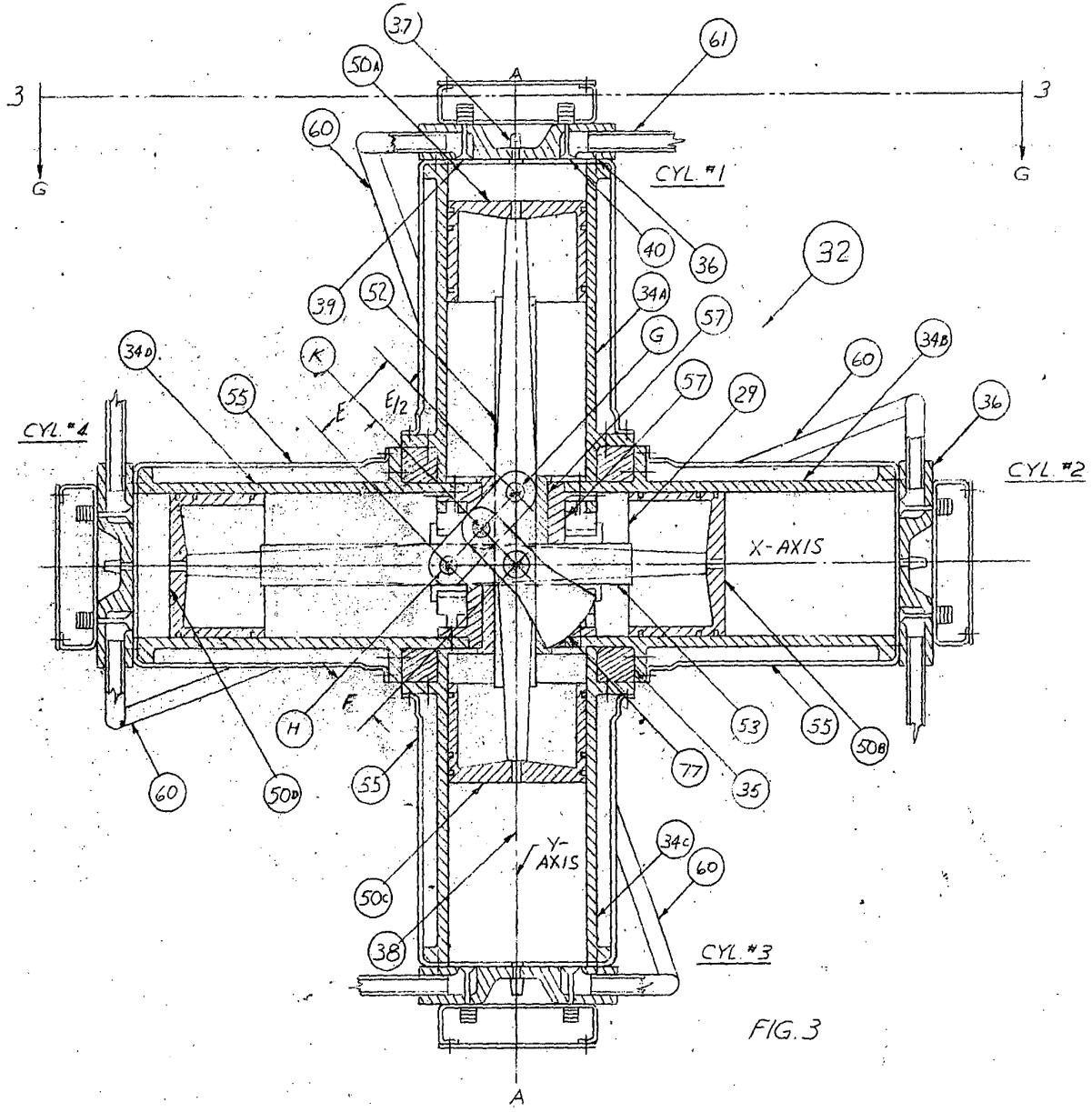
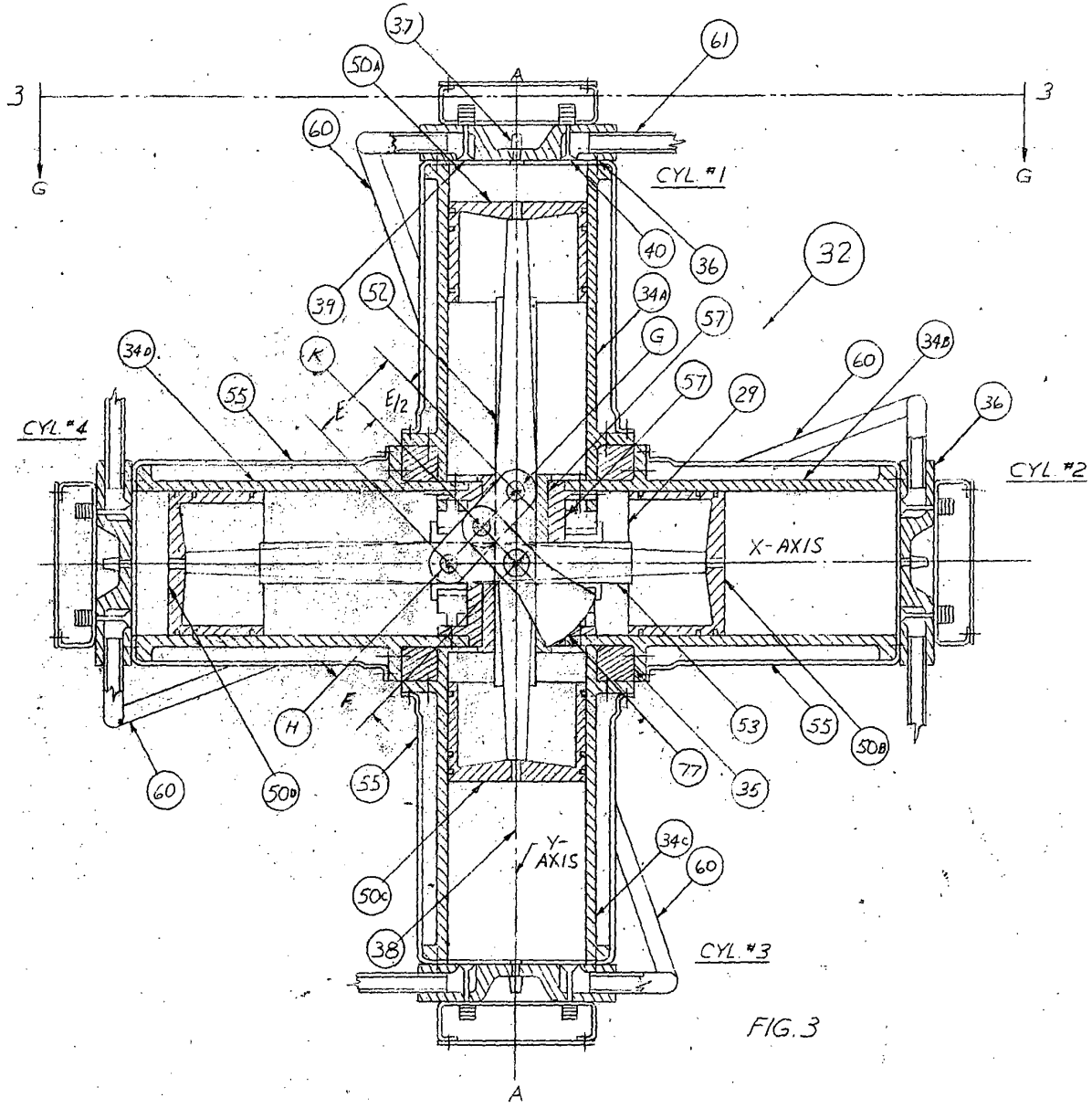

37
61
50A
3
3
60
CYL. #1
G
G
40
36
32
39
52
34A
57
G
34B
60
34D
K
57
29
36
55
E
E/2
CYL. #4
CYL. #2
X-AXIS
H
F
53
55
50B
77
35
60
50D
55
Y-
AXIS
34C
60
50C
38
CYL. #3
A

FIG. 3


37
50A
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3
3
60
CYL. #1
G
G
40
36
32
39
52
34A
57
G
34D
K
60
34B
55
E
E/2
57
29
36
CYL. #4
CYL. #2
X-AXIS
H
F
53
55
50B
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50D
55
77
35
Y-
AXIS
34C
60
50C
38
CYL. #3
A
FIG. 3

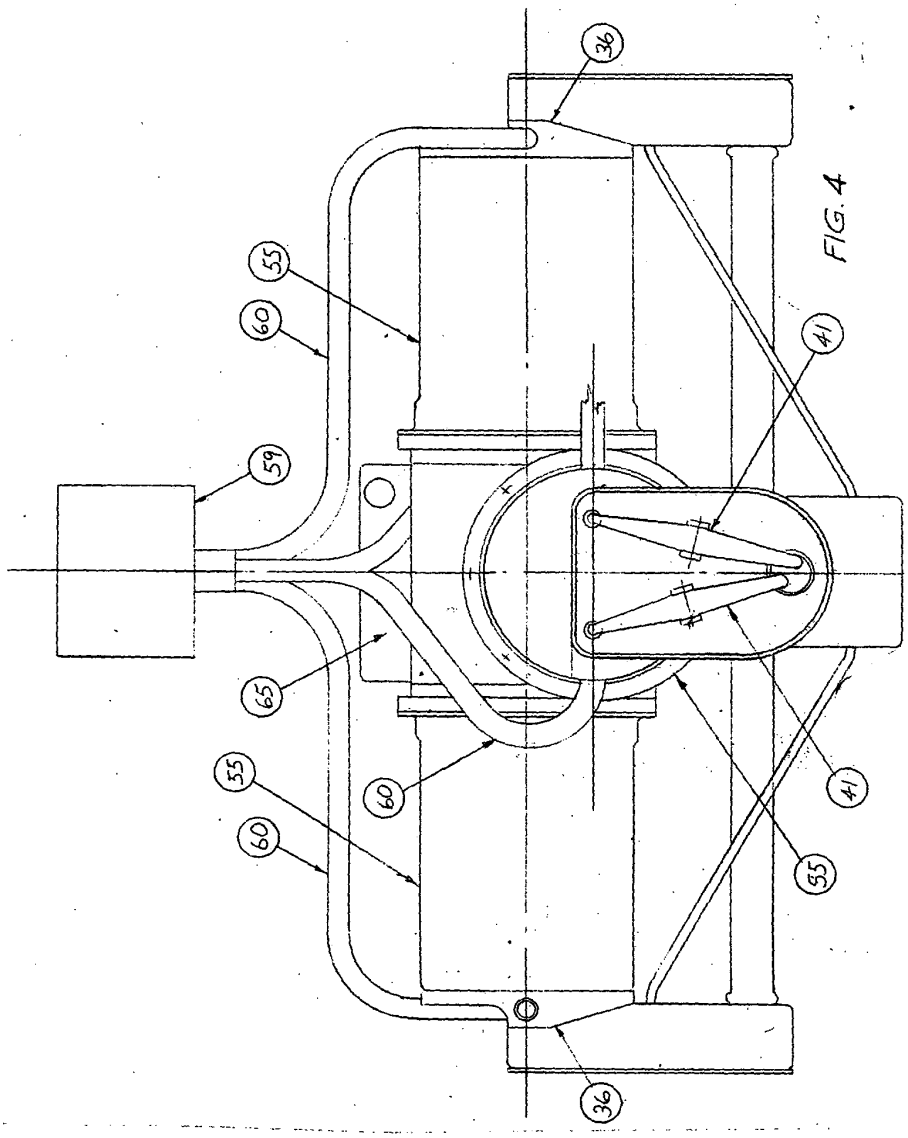


FIG. 4

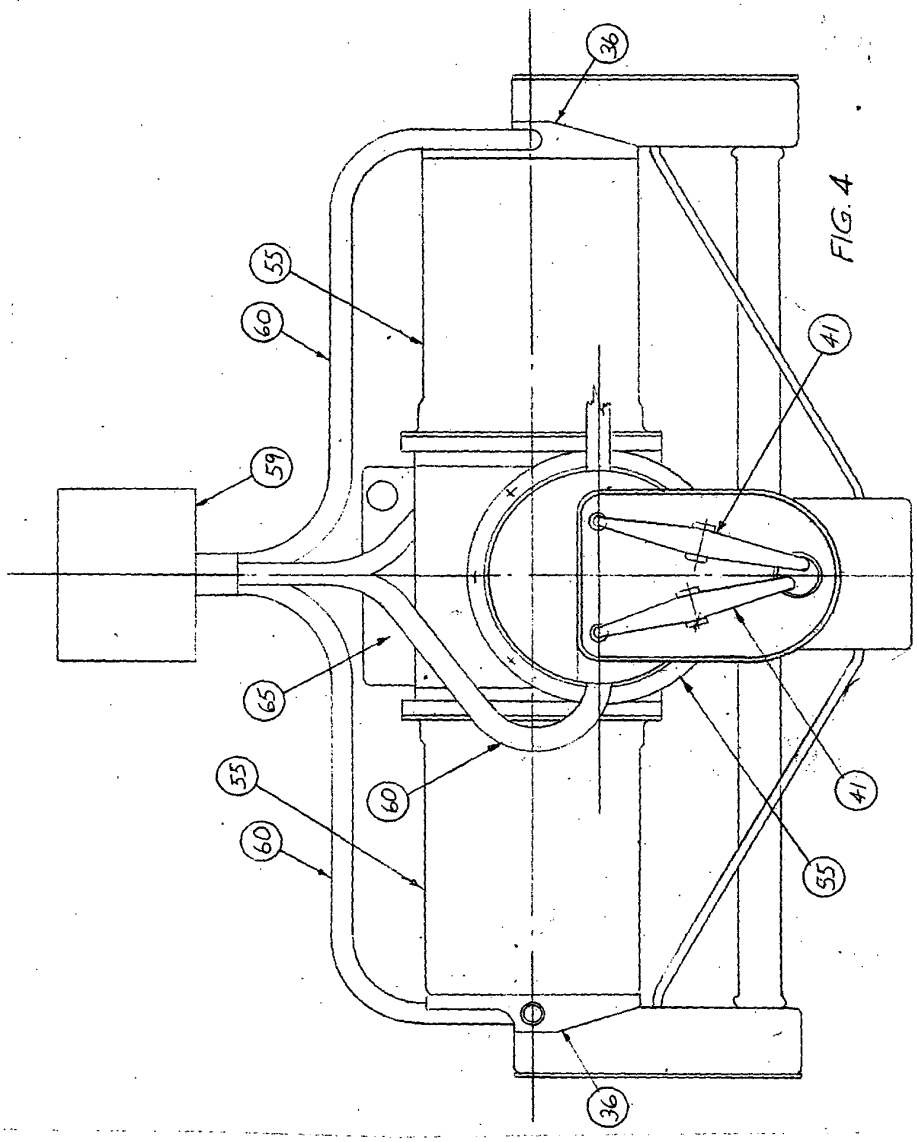


FIG. 4

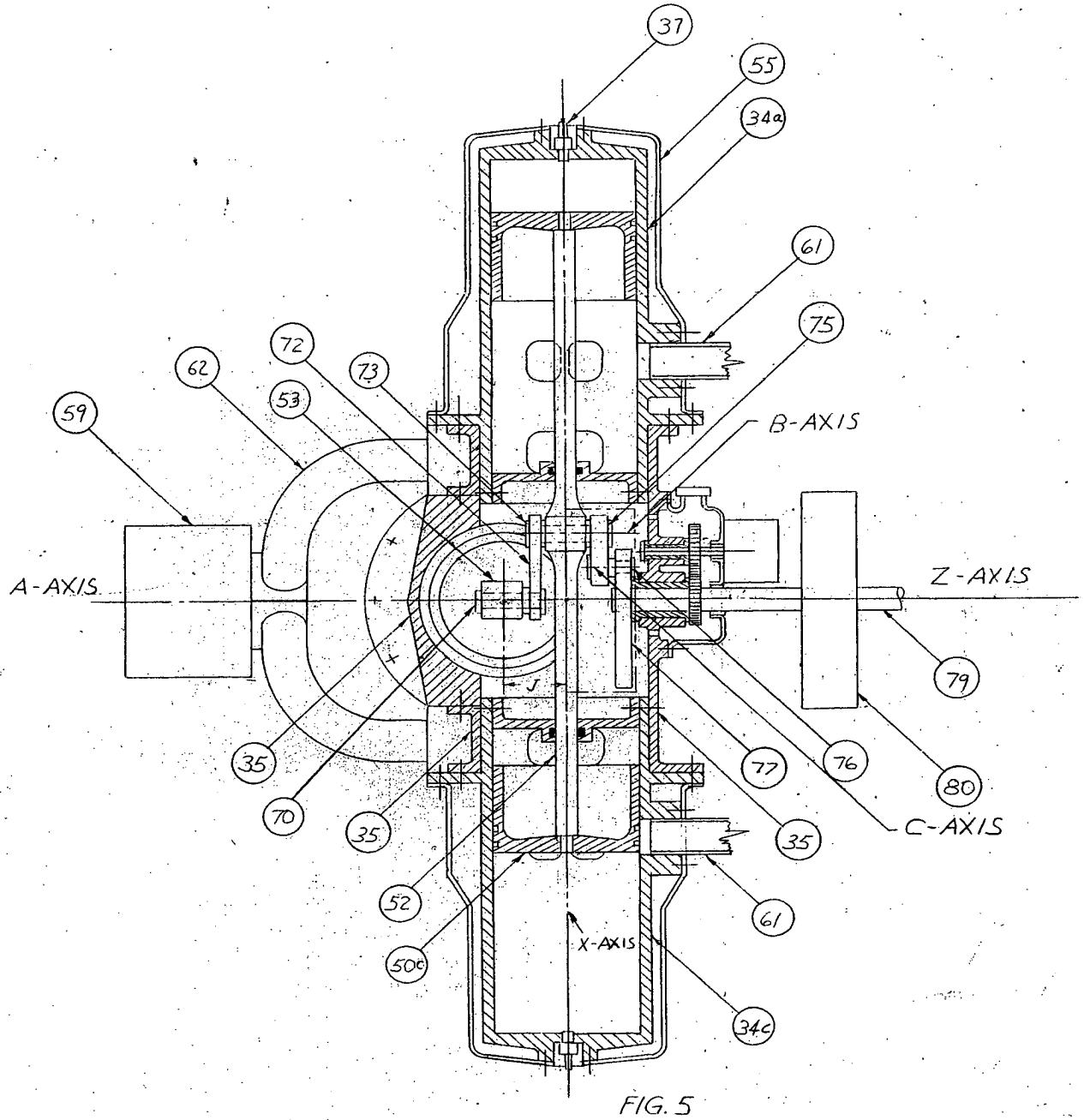

37
55
34a
61
75
B-AXIS
72
62
73
53
59
A-AXIS
Z-AXIS
79
77
76
80
C-AXIS
35
70
35
35
52
61
50c
X-AXIS
34c

FIG. 5

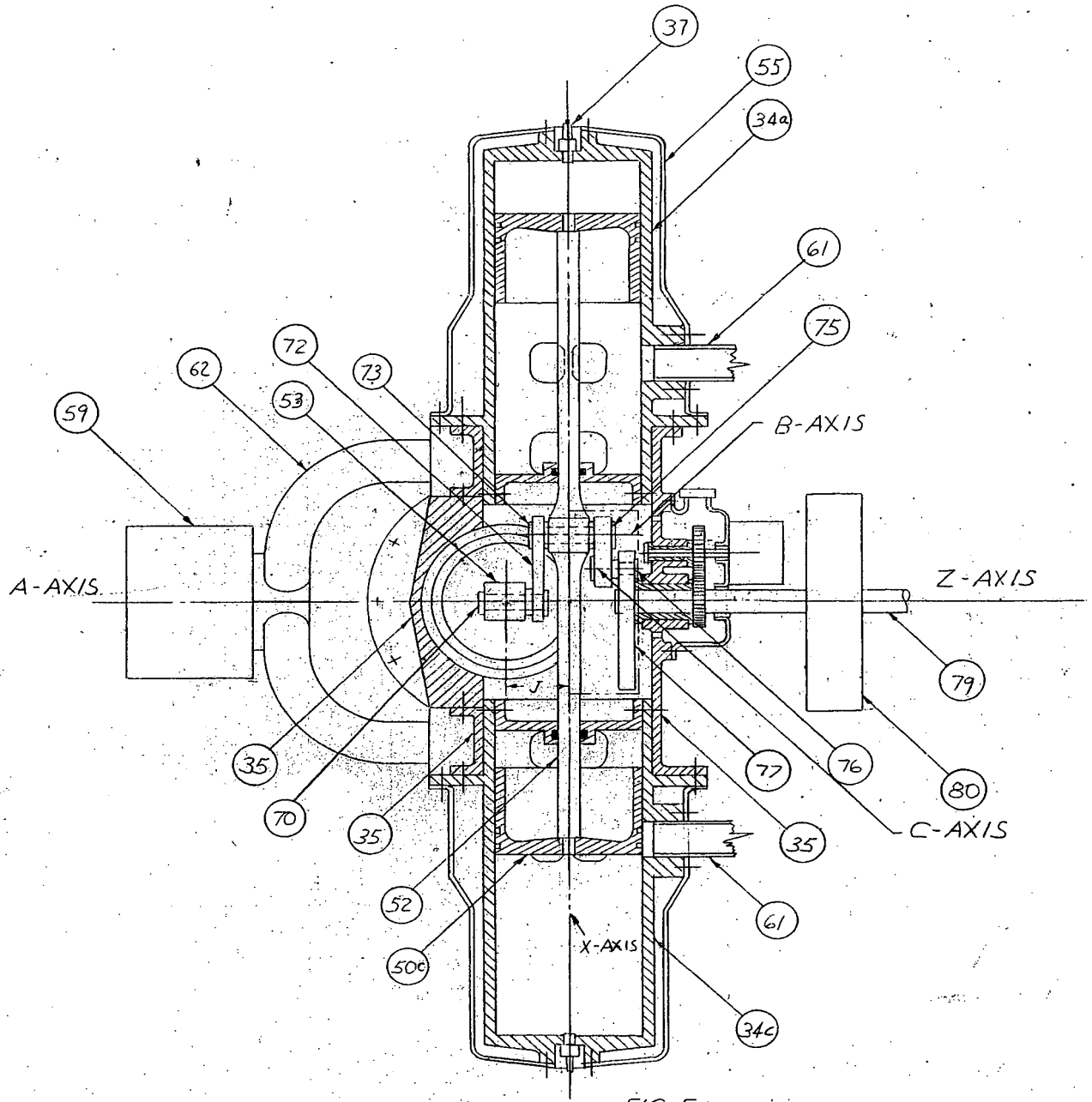
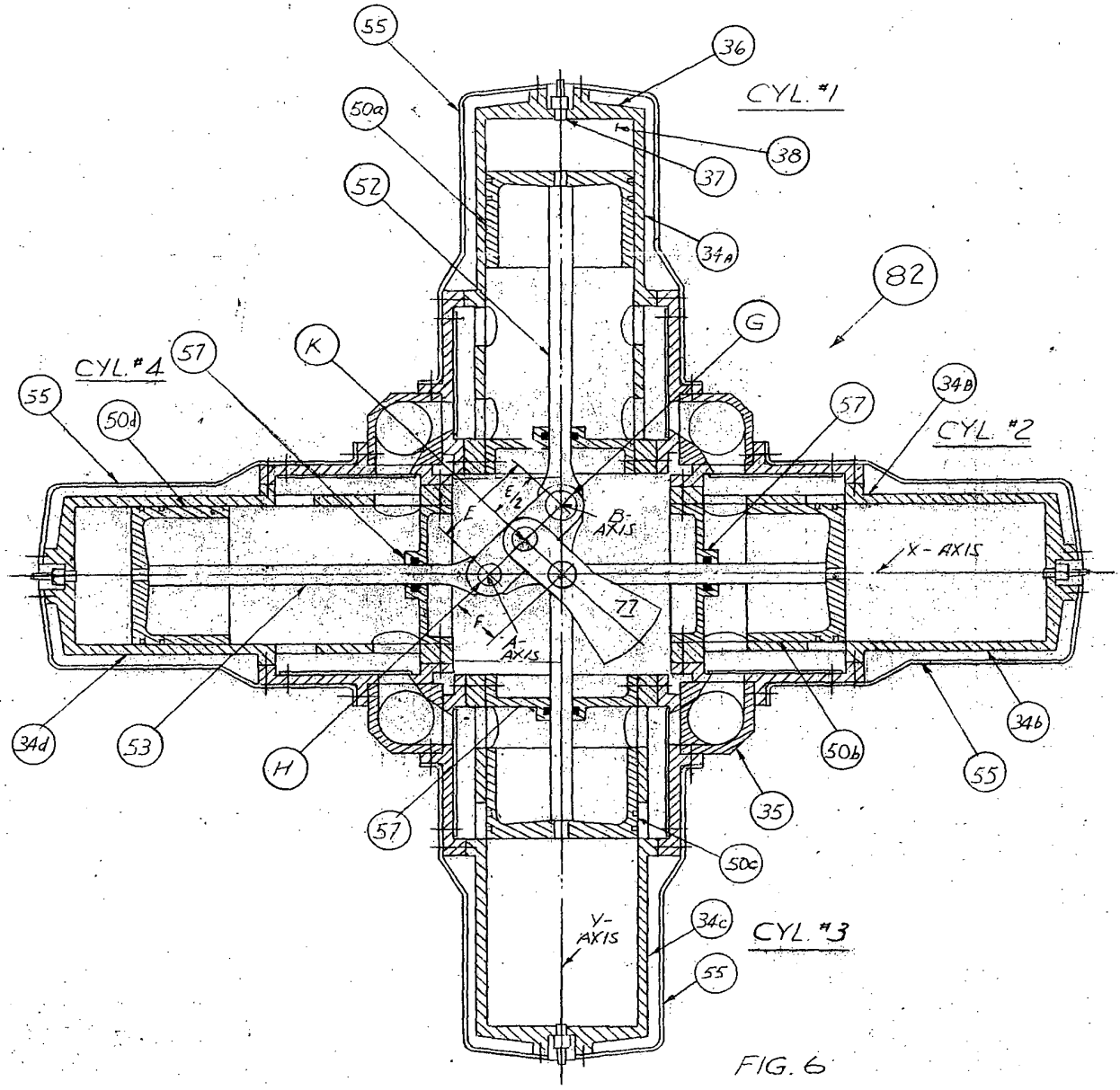

37
55
34a
61
75
B-AXIS
72
73
62
53
59
A-AXIS
Z-AXIS
79
80
76
77
35
70
35
35
C-AXIS
52
61
50c
X-AXIS
34c

FIG. 5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36
CYL. #1
50a
38
37
52
34A
82
G
K
57
CYL. #4
55
50d
34B
57
CYL. #2
E/2
F
B-AXIS
X-AXIS
77
F
A-AXIS
34d
53
H
50b
34b
55
35
57
50c
Y-AXIS
34c
CYL. #3
55

FIG. 6

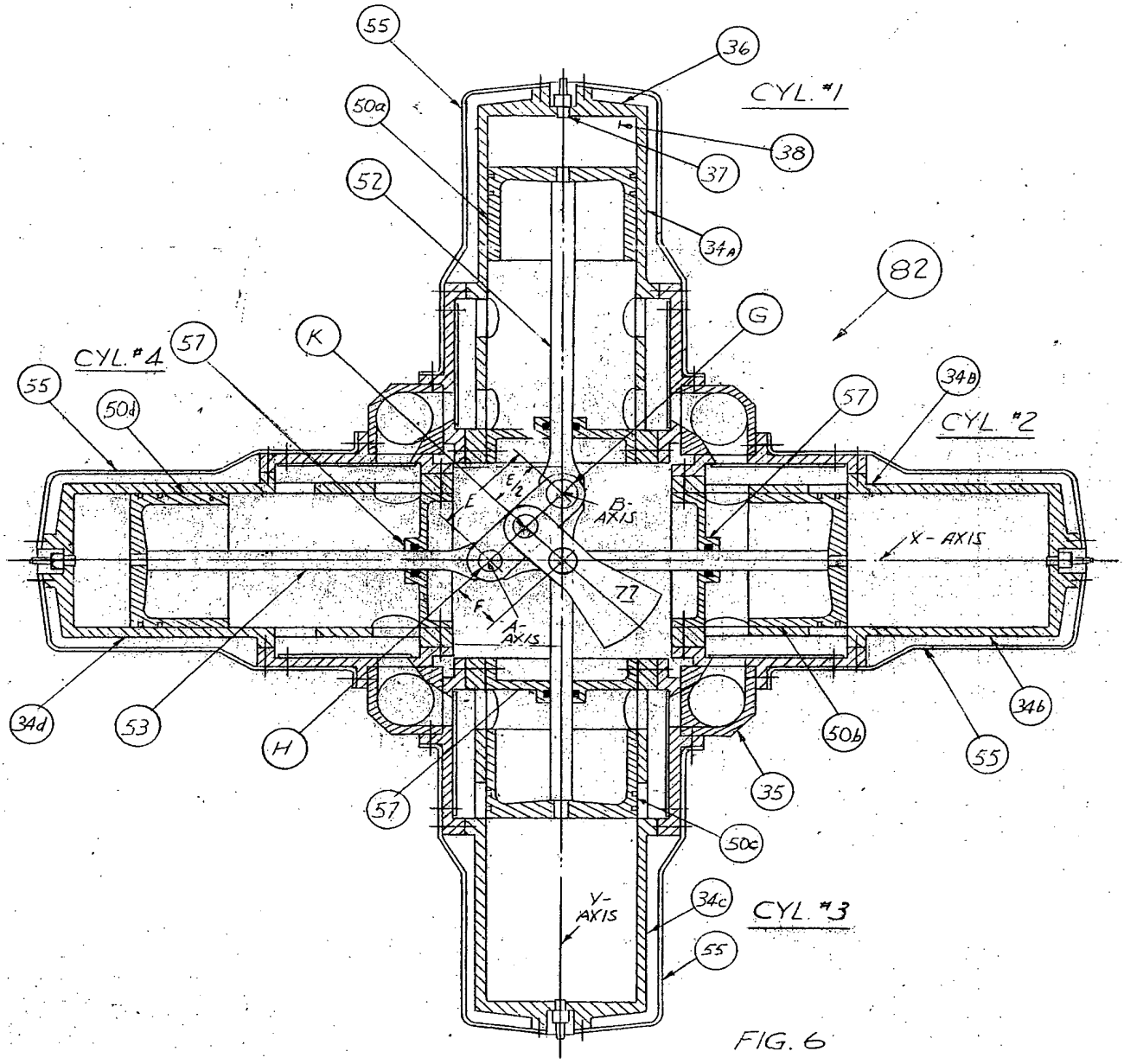
55
36
CYL. #1
50a
38
37
52
34A
82
G
K
57
CYL. #4
55
50d
57
34B
CYL. #2
E/2
F
B-AXIS
X-AXIS
77
F
A-AXIS
34d
53
H
50b
55
34b
35
57
50c
Y-AXIS
34c
CYL. #3
55

FIG. 6

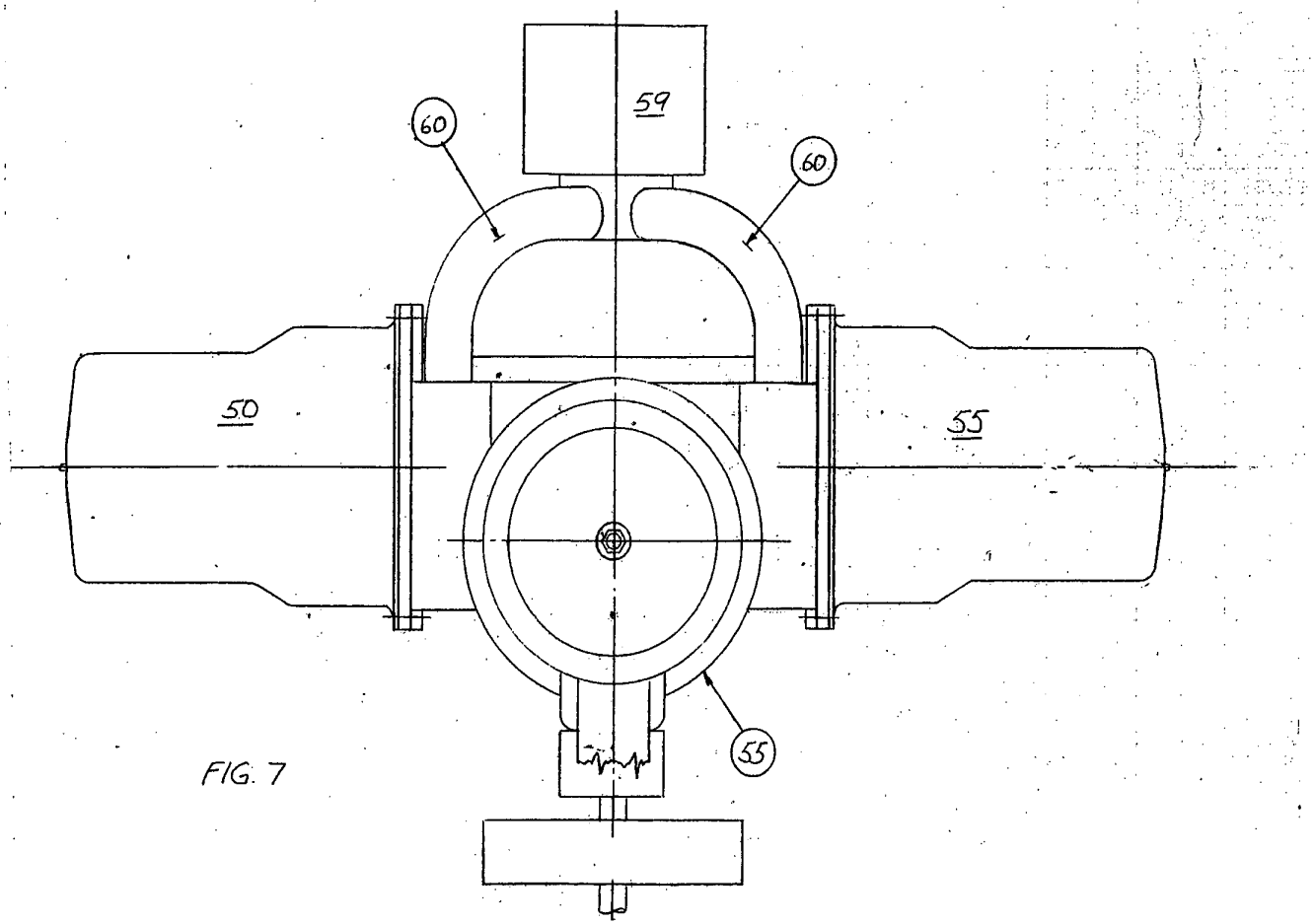

FIG. 7

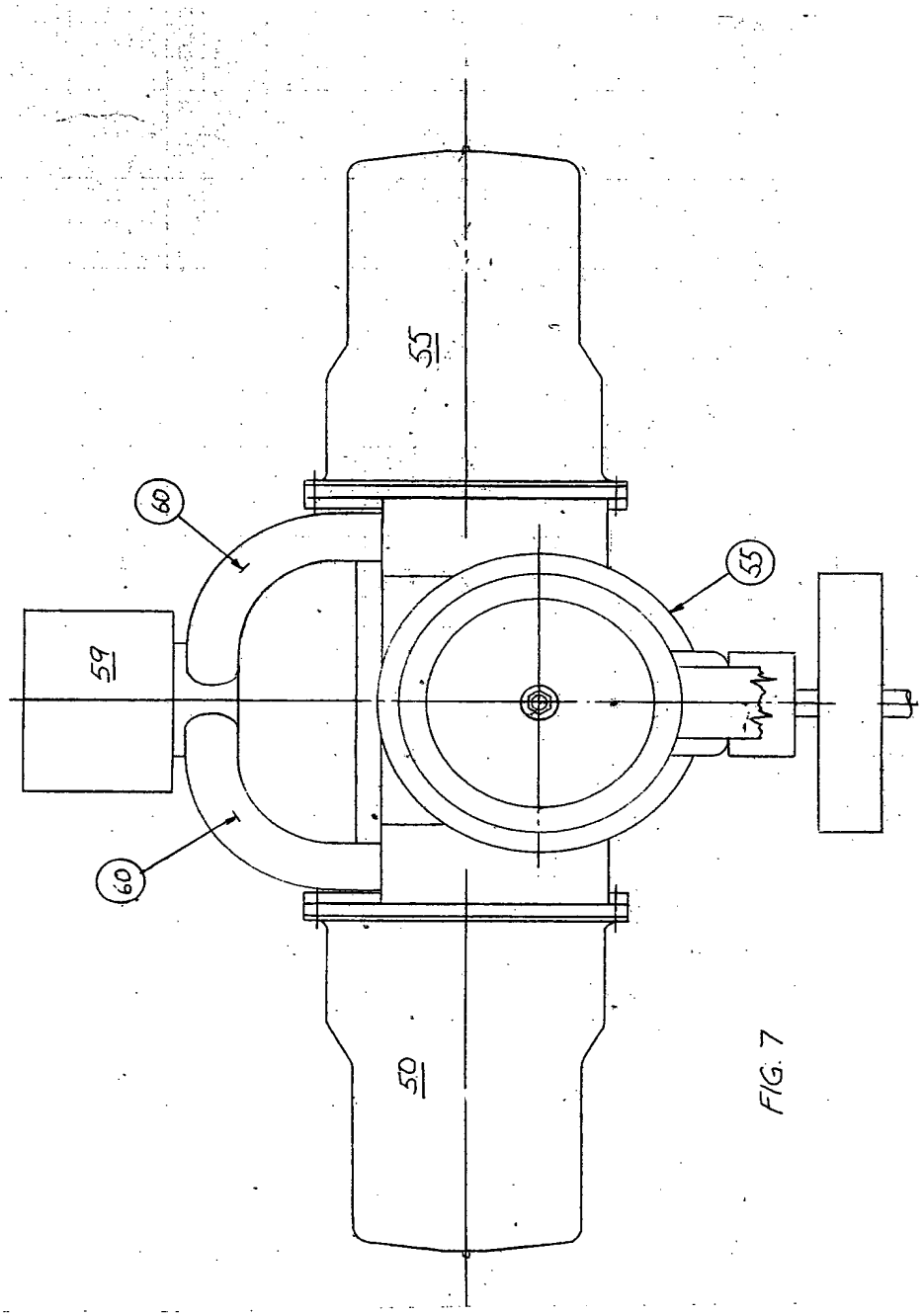

FIG. 7